## EcoStone sustainable lifestyle











## EcoStone



Carbon

EcoStone elevates a **sustainable lifestyle** that revolves around our many environments. For lifestyles that **value design**, **beauty**, **and sustainability**, **EcoStone offers a larger contribution**.

A contribution to design with the impact of large format; to beauty for any environment with the versatility of stone looks; and to a sustainable lifestyle through carbon neutrality.

The same effort that we put into design, we put into caring for the environment.

This is MILE<sup>®</sup>stone taking steps, and responsibility.



EcoStone pays homage to the timeless beauty of travertine with two distinctive surface finishes inspired by different cutting techniques.

**Cross-Cut**, which emphasises the cloudlike patterns that make this prestigious natural material unique, and **Vein-Cut**, showing the banding and linear lines of the veining in the natural material.

## 2 SURFACES





## CROSS-CUT





## 5 COLORS

## FOG









## 4 SIZES

## 2 MOSAICS

## 2 DECOS



CHEVRON

Available for Fog and Mist colors



| Cross-Cut                  | Vein-Cut           |          |
|----------------------------|--------------------|----------|
| 48"x110"<br>→ 6 mm         | 48"x110" $6 mm$    |          |
| 48"x48"                    | 24"x48"            |          |
| 24"x48"<br>12"x24"         | 12"x24"            | 48"x110" |
| Cross-Cut<br>2"x2"         | Vein-Cut<br>1"x3"  |          |
| <b>48</b> "x110"<br>★ 6 mm | 24"x48"<br>12"x24" |          |



# CROSS-CUT

#### FOG



1104329 RECTIFIED MATTE 12"x24"

1104298 RECTIFIED MATTE 24"x48"

1104394 RECTIFIED MATTE 48"x48"

1104344 MOSAIC (2"x2") RECTIFIED MATTE 12"x12"

1104349 BULLNOSE RECTIFIED MATTE 3"x12"

#### FOG



1104334 RECTIFIED MATTE 12"x24"

1104303 RECTIFIED MATTE 24"x48"

1104339 MOSAIC (1"x3") RECTIFIED MATTE 12"x12"

1104354 BULLNOSE RECTIFIED MATTE 3"x12"

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#### JUTE



1104330 RECTIFIED MATTE 12"x24"

1104299 RECTIFIED MATTE 24"x48"

**1104395** RECTIFIED MATTE 48"x48"

1104345 MOSAIC (2"x2") RECTIFIED MATTE 12"x12"

1104350 BULLNOSE RECTIFIED MATTE 3"x12"

#### JUTE



1104335 RECTIFIED MATTE 12"x24"

1104304 RECTIFIED MATTE 24"x48"

1104340 MOSAIC (1"x3") RECTIFIED MATTE 12"x12"

1104355 BULLNOSE RECTIFIED MATTE 3"x12"



VEIN-CUT

#### MIST



1104331 RECTIFIED MATTE 12"x24"

1104300 RECTIFIED MATTE 24"x48"

1104396 RECTIFIED MATTE 48"x48"

1104346 MOSAIC (2"x2") RECTIFIED MATTE 12"x12"

1104351 BULLNOSE RECTIFIED MATTE 3"x12"

#### MIST



1104336 RECTIFIED MATTE 12"x24"

1104305 RECTIFIED MATTE 24"x48"

1104341 MOSAIC (1"x3") RECTIFIED MATTE 12"x12"

1104356 BULLNOSE RECTIFIED MATTE 3"x12"

#### FOSSIL



1104332 RECTIFIED MATTE 12"x24"

1104301 RECTIFIED MATTE 24"x48"

1104397 RECTIFIED MATTE 48"x48"

1104347 MOSAIC (2"x2") RECTIFIED MATTE 12"x12"

1104352 BULLNOSE RECTIFIED MATTE 3"x12"

#### FOSSIL



1104337 RECTIFIED MATTE 12"x24"

1104306 RECTIFIED MATTE 24"x48"

1104342 MOSAIC (1"x3") RECTIFIED MATTE 12"x12"

1104357 BULLNOSE RECTIFIED MATTE 3"x12"

#### PUMICE



1104333 RECTIFIED MATTE 12"x24"

1104302 RECTIFIED MATTE 24"x48"

1104398 RECTIFIED MATTE 48"x48"

1104348 MOSAIC (2"x2") RECTIFIED MATTE 12"x12"

1104353 BULLNOSE RECTIFIED MATTE 3"x12"

#### PUMICE



1104338 RECTIFIED MATTE 12"x24"

1104307 RECTIFIED MATTE 24"x48"

1104343 MOSAIC (1"x3") RECTIFIED MATTE 12"x12"

1104358 BULLNOSE RECTIFIED MATTE 3"x12"







MIST FOSSIL PUMICE

← 6 mm 1104376 RECTIFIED MATTE 48"x110"

← 6 mm 1104377 RECTIFIED MATTE 48"x110"

← 6 mm 1104378 RECTIFIED MATTE 48"x110"





DECO FLUTE RECTIFIED MATTE 48"x110"



#### **MIST Decos**



**→** 6 mm

1104385 DECO CHEVRON RECTIFIED MATTE 48"x110"











← 6 mm **1104381** RECTIFIED MATTE 48"x110"

← 6 mm 1104382 RECTIFIED MATTE 48"x110"

← 6 mm 1104383 RECTIFIED MATTE 48"×110"



## SUSTAINABLE LIFESTYLE











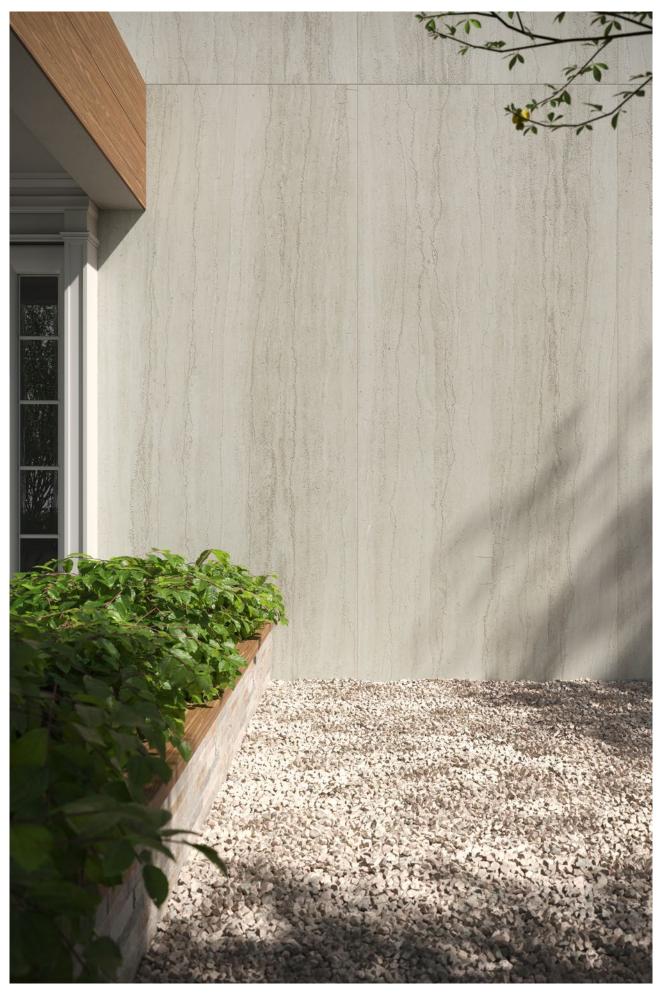


Installing LED lights can lower consumption and improve energy efficiency by as much as 75% - 90%.





Wall EcoStone\_48"x110"\_Mist\_Vein-Cut





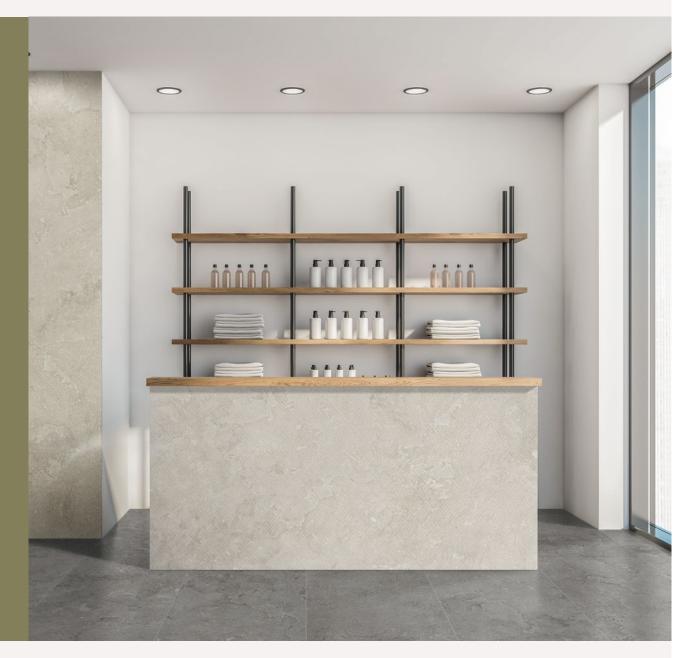




## COMMERCIAL

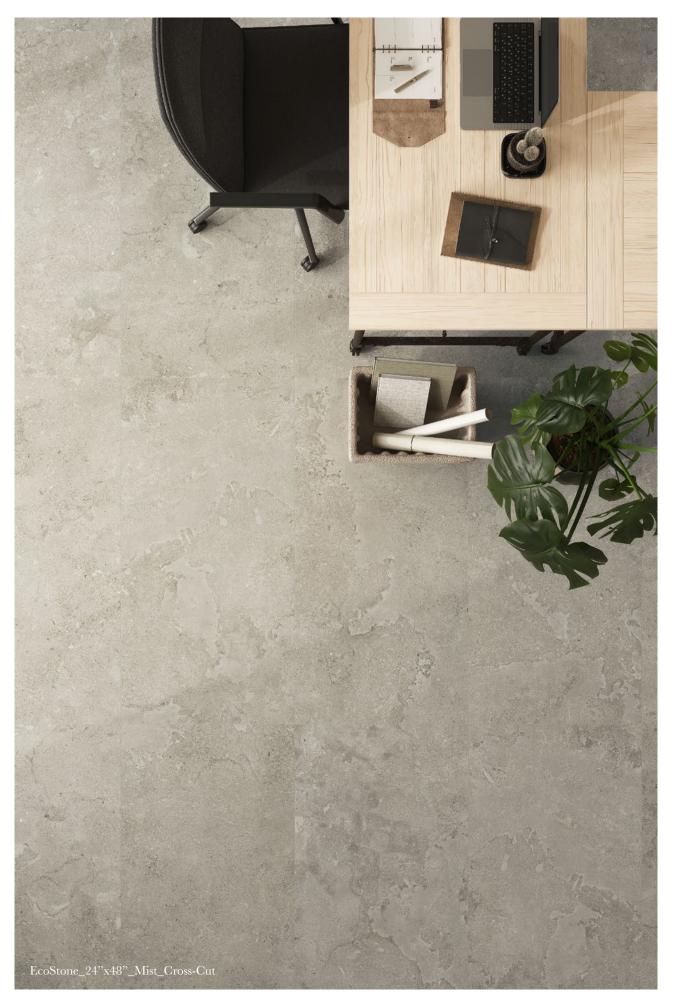


Talk about Eco-friendly - Porcelain Tile is the most durable material that can be used as a surface. It is the most cost-effective flooring option in the long run, and consequently the most sustainable choice.



Floor EcoStone\_24"x48"\_Pumice\_Cross-Cut Wall EcoStone\_48"x110"\_Mist\_Cross-Cut EcoStone\_48"x110"\_Mist\_Chevron\_Deco









Floor EcoStone\_24"x48"\_Fog\_Vein-Cut Wall EcoStone\_48"x110"\_Fog\_Vein-Cut







## LIVING

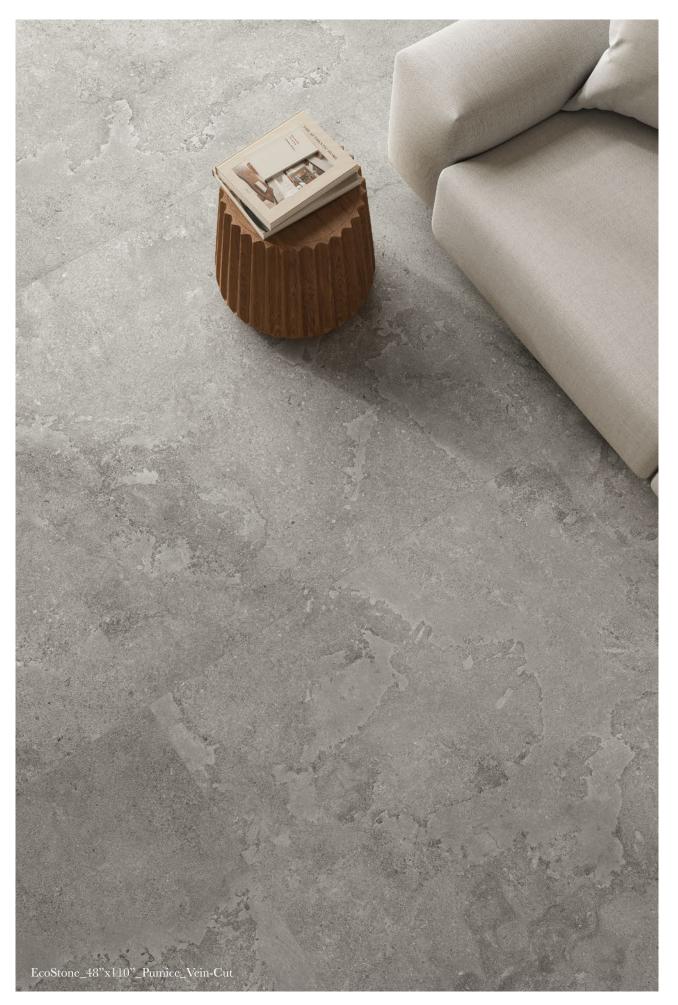


MILE<sup>®</sup>*stone* contributes to the annual removal of > 5000 Metric Tonnes of CO<sub>2</sub> from the Atmosphere.



Floor EcoStone\_48"x48"\_Fossil\_Cross-Cut Wall EcoStone\_48"x110"\_Pumice\_Vein-Cut

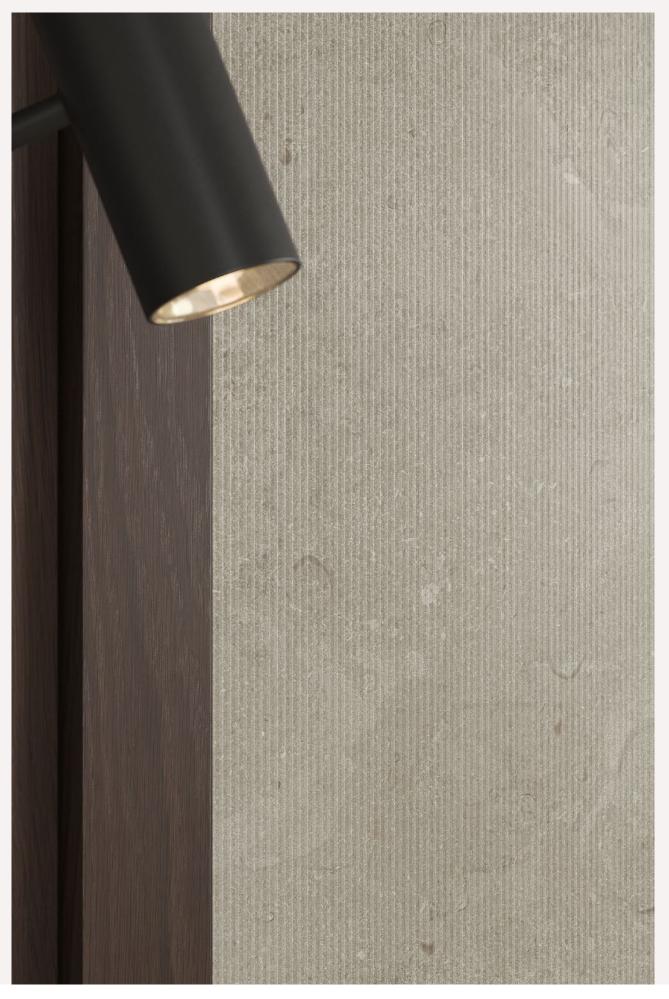






Floor EcoStone\_48"x48"\_Mist\_Cross-Cut Wall EcoStone\_48"x110"\_Pumice\_Flute\_Deco







## KTCHEN



MILE<sup>®</sup>*stone* uses local and regional raw materials that are non-flammable and contain no VOCs for better air quality.



Floor EcoStone\_24"x48"\_Jute\_Cross-Cut Wall EcoStone\_48"x110"\_Fossil\_Vein-Cut



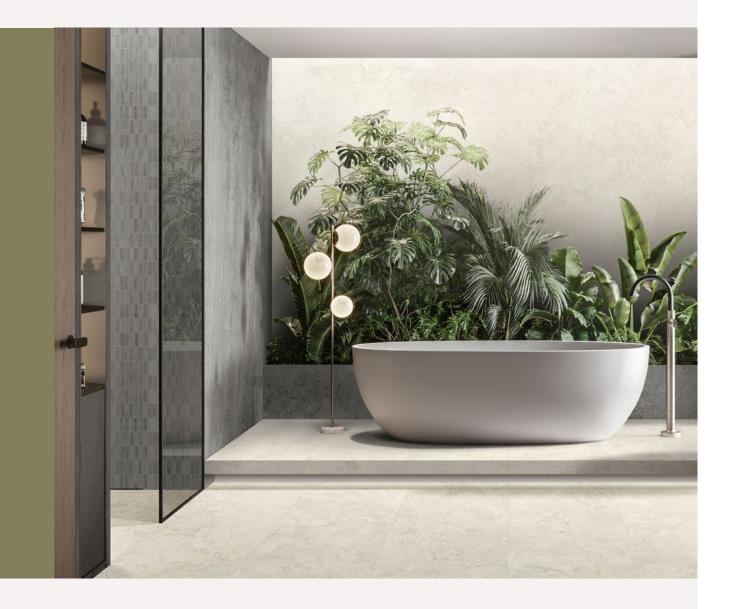




## BATHROOM

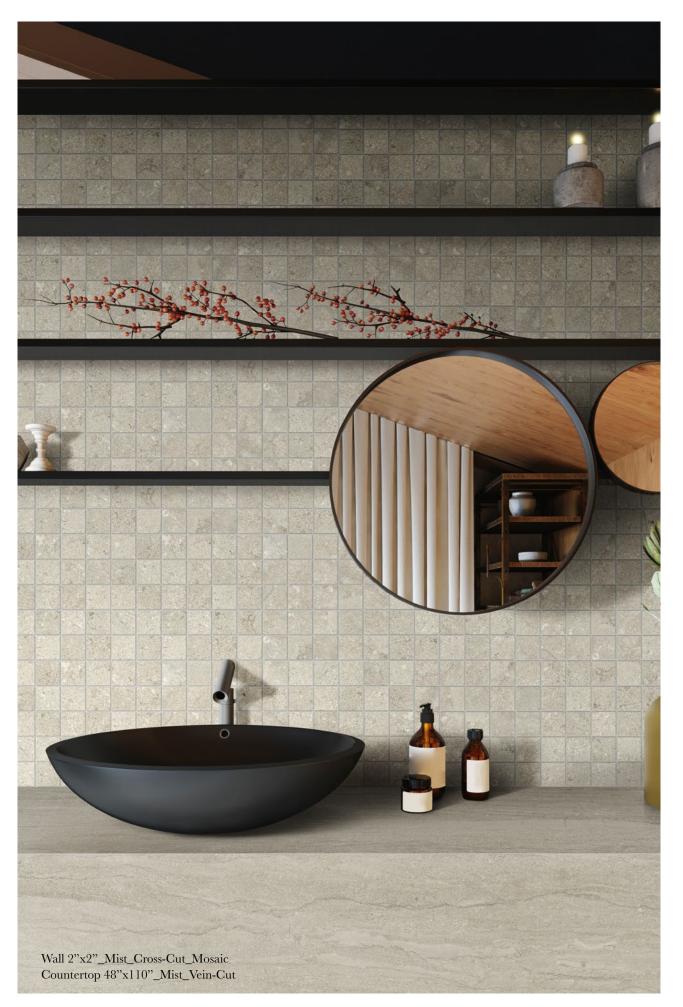


Using MILE<sup>®</sup>*stone* tiles results in the lowest embodied carbon flooring, that will serve the full life of your project.



Floor EcoStone\_24"x48"\_Fog\_Cross-Cut Wall EcoStone\_48"x110"\_Fog\_Chevron\_Deco EcoStone\_24"x48"\_Fog\_Cross-Cut EcoStone\_1"x3"\_Pumice\_Vein-Cut\_Mosaic







Floor EcoStone\_48"x48"\_Mist\_Cross-Cut Wall EcoStone\_48"x110"\_Mist\_Chevron\_Deco















COLOR BODY



### CROSS-CUT

| Colors | 12"x24"<br>8 mm | 24"x48"<br>8 mm | 48"x48"<br>8 mm | 48"x110"<br>6 mm | 48"x110"<br>DECO<br>6 mm               | 12"x12"<br>mosaic<br>(2"x2")<br>8 mm | Bulinose<br>3"x12"<br>8 mm |
|--------|-----------------|-----------------|-----------------|------------------|--|--------------------------------------|----------------------------|
| FOG    | 1104329         | 1104298         | 1104394         | 1104374          | Chevron<br>1104384<br>Flute<br>1104386 | 1104344                              | 1104349                    |
| JUTE   | 1104330         | 1104299         | 1104395         | 1104375          | -                                      | 1104345                              | 1104350                    |
| MIST   | 1104331         | 1104300         | 1104396         | 1104376          | Chevron<br>1104385<br>Flute<br>1104387 | 1104346                              | 1104351                    |
| FOSSIL | 1104332         | 1104301         | 1104397         | 1104377          | -                                      | 1104347                              | 1104352                    |
| PUMICE | 1104333         | 1104302         | 1104398         | 1104378          | -                                      | 1104348                              | 1104353                    |



COLOR BODY



## VEIN-CUT

| Colors | 12"x24"<br>8 mm | 24"x48"<br>8 mm | 48"x110"<br>6 mm | 12"x12"<br>mosaic<br>(1"x3")<br>8 mm | Bullnose<br>3"x12"<br>8 mm |
|--------|-----------------|-----------------|------------------|--------------------------------------|----------------------------|
| FOG    | 1104334         | 1104303         | 1104379          | 1104339                              | 1104354                    |
| JUTE   | 1104335         | 1104304         | 1104380          | 1104340                              | 1104355                    |
| MIST   | 1104336         | 1104305         | 1104381          | 1104341                              | 1104356                    |
| FOSSIL | 1104337         | 1104306         | 1104382          | 1104342                              | 1104357                    |
| PUMICE | 1104338         | 1104307         | 1104383          | 1104343                              | 1104358                    |



#### Technical Specifications

#### This product meets or exceeds all standards described in ANSI A137.1.



|          | SPECS                                 | TEST METHOD    | INDUSTRY STANDARD   | MILE®stone VALUES  |           |
|----------|---------------------------------------|----------------|---|--|-----------|
| ۲        | WATER ABSORPTION                      | ASTM<br>C373   | ≤0.5%   | ≤0.4%  |           |
|          |                                       | ASTM<br>C373   | 0.5%  | Meeting the water absorption<br>criteria of the American national<br>standard PTCA |           |
| *        | SURFACE WEAR RESISTANCE               | ANSI<br>A137.1 | Surface Wear-resistance properties of glazed vitreous and porcelain tiles.  | ALL<br>RESIDENTIAL / COMMERCIAL  |           |
| ~        | CHEMICAL RESISTANCE                   | ASTM<br>C650   | A tile sample is placed in continuous contact<br>with a variety of chemicals for 24 hours.<br>No sample must show visible defects.  | NOT AFFECTED   |           |
| X        | ANSI                                  |                | ≥0.42 WET   | ≥0.42 WET  |           |
|          | D.C.O.F. AcuTest®                     | A326.3         | 20.42 WEI   | >0.55 WET 2CM  |           |
| *        | STAIN RESISTANCE                      | ASTM<br>C1378  | Surfaces are exposed to staining agents for<br>24 hours followed by four cleaning procedures.<br>Results are recordedpost cleaning. | NOT AFFECTED   |           |
|          | BREAKING STRENGTH<br>GAUGED PORCELAIN | ASTM<br>C1505  | ≥175 lbf  | ≥200 lbf   |           |
| <u>Å</u> | BREAKING STRENGTH                     | ASTM<br>C648   | ≥275 lbf  | ≥300 lbf   |           |
|          | BREAKING STRENGTH<br>OUTDOOR 2CM      | ASTM<br>1505   | 2000 lbf (10.9 kN)  | ≥2500 lbf  |           |
| **       | RESISTANCE TO FREEZE                  | ASTM<br>C1026  | A tile sample is subjected to repeated processes of freezing and thawing. Sample must show no visible defects.                      | RESISTANT  |           |
|          | WARPAGE EDGE                          | ASTM<br>C485   | ±0.40% or ±0.05 in<br>( ±1.8 mm)  | ± 0.40% Rectified  |           |
|          | WARPAGE DIAGONAL                      | ASTM<br>C485   | ±0.40% or ±0.07 in<br>(±1.8 mm)   | ± 0.40%  | Rectified |
| H        | WEDGING                               | ASTM<br>C502   | ±0.25% or ±0.03 in<br>(±0.8 mm)   | ± 0.25% Rectified  |           |
|          | WARPAGE EDGE                          | ASTM<br>C485   | ±0.50% or ±0.07 in<br>(±1.8 mm)   | ± 0.50% Calibrated   |           |
|          | WARPAGE DIAGONAL                      | ASTM<br>C485   | ±0.50% or ±0.07 in<br>(±1.8 mm)   | ± 0.50% Calibrated   |           |
| H        | WEDGING                               | ASTM<br>C502   | ±0.50% or ±0.08 in<br>(±2.0 mm)   | ± 0.50% Calibrated   |           |
| I        | THICKNESS                             | ASTM<br>C499   | Range: ± 0.04 in  | ≤0.04 in   |           |

• Due to the inherent nature of fired porcelain tile, it is important to note that the coefficent of friction may vary within and between product runs.



TROPICAL

TILE & MARBLE

#### Green Certifications & Accreditations

#### DESCRIPTION

| Solution of the second  | Defines post-consumer content of as much as 3% recycled glass which reduces landfill impact.   |  |  |  |
|--|--|--|--|--|
| Resolution of the second secon | Defines pre-consumer content of as much as 45% recycled material which reduces our carbon footprint.   |  |  |  |
|  | Florim USA sources >95% raw material within a 500 mile radius, which results in a smaller carbon footprint.  |  |  |  |
| G GREEN<br>SQUARED   | Tile Council of North America and the American National Standards Institute's standard for sustainability and environmental impact.  |  |  |  |
| DEnvironment<br>PRIORITY ONE   | A declaration that Florim USA values the environment and works daily to minimize our adverse impact upon it.   |  |  |  |
| VERSION 2.0  | The Health Product Declaration Collaborative transparency declaration for all of Florim USA's naturally occurring materials.   |  |  |  |
| Red List<br>Free<br>Declare.   | Declare labels disclose all intentionally added ingredients and residuals present in<br>the final product. Being Red List Free means the worst materials, chemicals, and<br>elements for human and environmental health are not present within our products. |  |  |  |
| Certified<br>Environmental<br>Product Declaration<br>www.nstorg  | Certification of plant and product specific Environmental Product Declaration (EPD) which tracks environmental impacts from the production of porcelain tile.  |  |  |  |
|  | Underwriter's Laboratories certification of low emitting materials. Florim USA is Green Guard Gold certified.  |  |  |  |
| Product Certification<br>BUREAU VERITAS<br>Certification   | Bureau Veritas Standards Program verifies and certifies both pre- and post-<br>consumer recycled content.  |  |  |  |
| TILE COUNCIL OF NORTH AMERICA, INC.  | Florim USA actively participates in the Tile Council of North America which allows<br>us to be on the forefront of advances in the tile industry and its standards.  |  |  |  |
|  | USGBC is committed to suit a more sustainable life. Florim USA supports this mission by manufacturing products which aid architects in achieving USGBC certification.  |  |  |  |
| INTERNATIONAL<br>LIVING FUTURE<br>INSTITUTE  | Florim USA's sustainability and social practices support the mission of The<br>International Living Future Institute which strives to create a socially just, culturally<br>rich, and ecologically restorative community.                                    |  |  |  |
|  | The Tennessee Recycling Coalition is dedicated to promoting recycling and sustainable material management practices, and awarded Florim USA the Tennessee Recycler of the Year award for 2020.   |  |  |  |



#### Progress that invests in the entire society

As an active member of the U.S Green Building Council, MILE<sup>®</sup>*stone* spreads awareness to the community and encourages the use of building solutions through environmentally friendly practices. Our products positively contribute to the requirements for obtaining the LEED (Leadership in Energy and Environmental Design) and WELL (IWBI) certifications.

## A commitment to environmental sustainability and responsibility

We are committed to conscious development that minimizes the negative impact of manufacturing production on the environment. Our general approach to sustainability intersects with our business strategy to embrace three areas of responsibility: economic, social, and environmental. Some ways we prove this are:

- Products containing as much as 45% recycled content.
- Post-consumer recycled content levels as much as 3%.
- Zero industrial wastewater discharge.
- A 99% internal process recycling rate.
- Local sourcing of >95% raw materials (within 500-mile radius of factory) resulting in low transportation related carbon emissions.

MILE<sup>®</sup> stone is taking these and other steps, as well as actively investing to reduce carbon emissions to ensure that we reach full carbon neutrality by 2030.



#### Cleaning & Maintenance / Routine Care Instructions





Scan the QR code with your smartphone.









